

+ Renewable Isolated Microgrids



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Hatch at a Glance

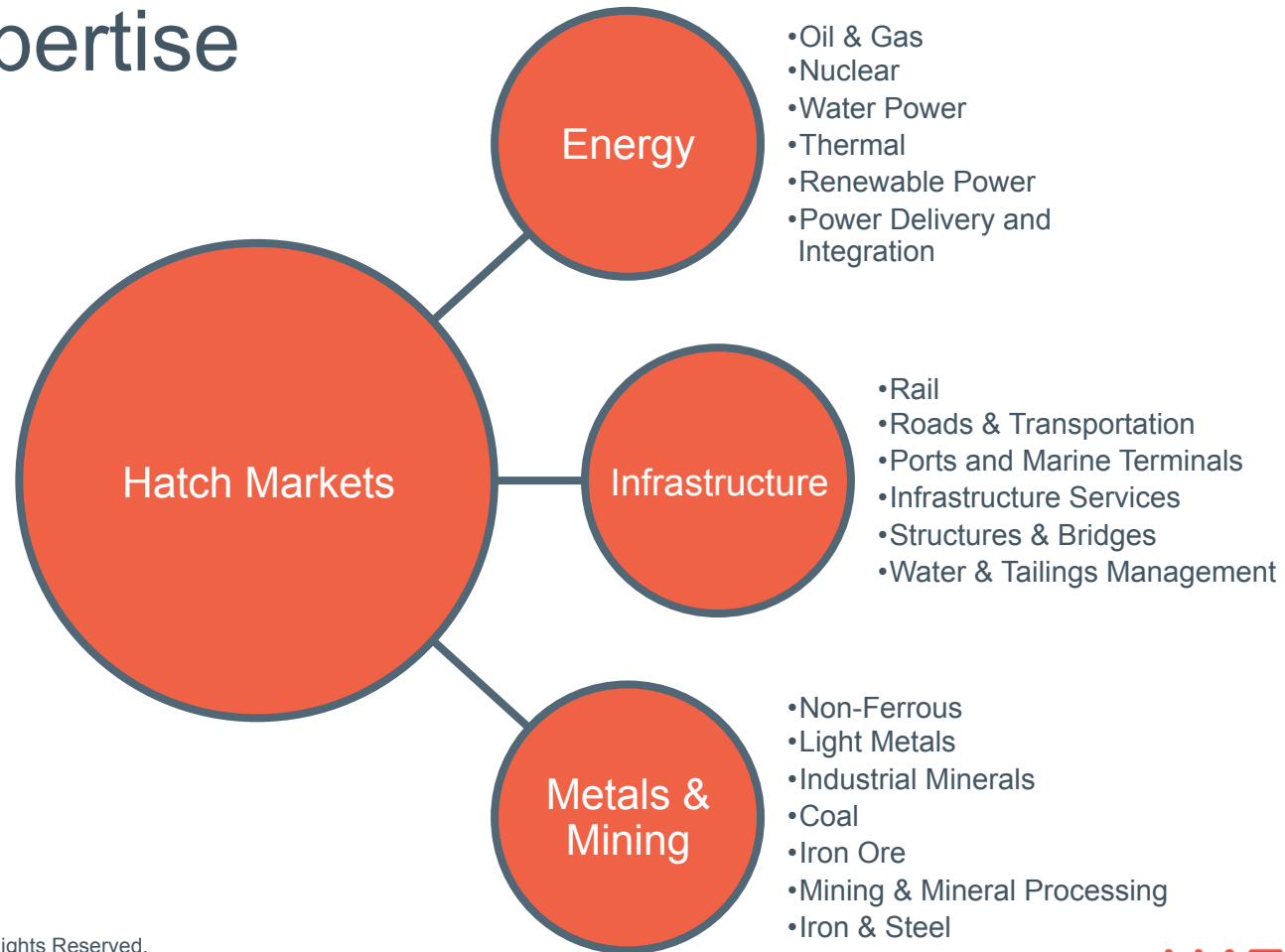
Global Operations



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Hatch Expertise



+ Overview of Renewable Isolated Microgrids

Remote Off-Grid Power Systems

- Remote communities and mines
- High cost of long High Voltage (HV) transmission lines
- Diesel generators are often the main power supply source
- Fuel has to be delivered to the sites via ice roads, on barges and airplanes
- Environmental risks transporting large amounts of fuel: spills
 - Road/Ice Road Accessible: \$0.25/kWh - \$0.95/kWh
 - Arctic Locations: \$1.5/kWh - \$2.5/kWh

Fuel Transport and Storage

Fuel tanker plunges through Deline, N.W.T., ice road

Driver escaped without injury, transportation department says

By Chris Windeyer, CBC News | Posted: Mar 05, 2016 4:43 PM CT | Last Updated: Mar 06, 2016 4:53 PM CT



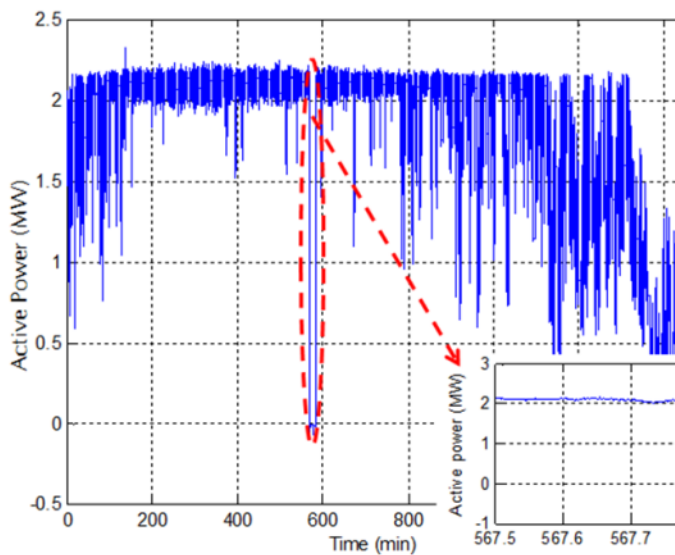
A fuel truck went through the ice on the Deline access road Saturday. (Environment and Natural Resources)



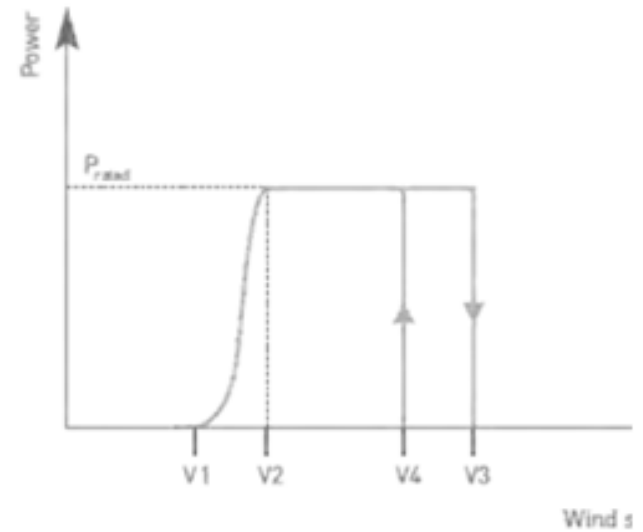
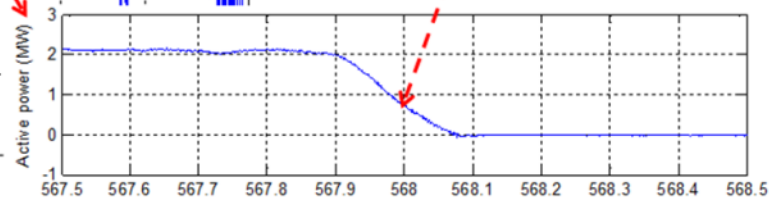
Challenges in Hybrid System Implementation with Medium and High Renewable Penetration

- Fossil power plant operating constraints
 - Low partial load efficiency
 - Min. loading
 - Start-up times
 - Load pick-up capability
- Renewable power variability and constraints
 - Resource variability
 - Not load-following: excess-deficit conditions

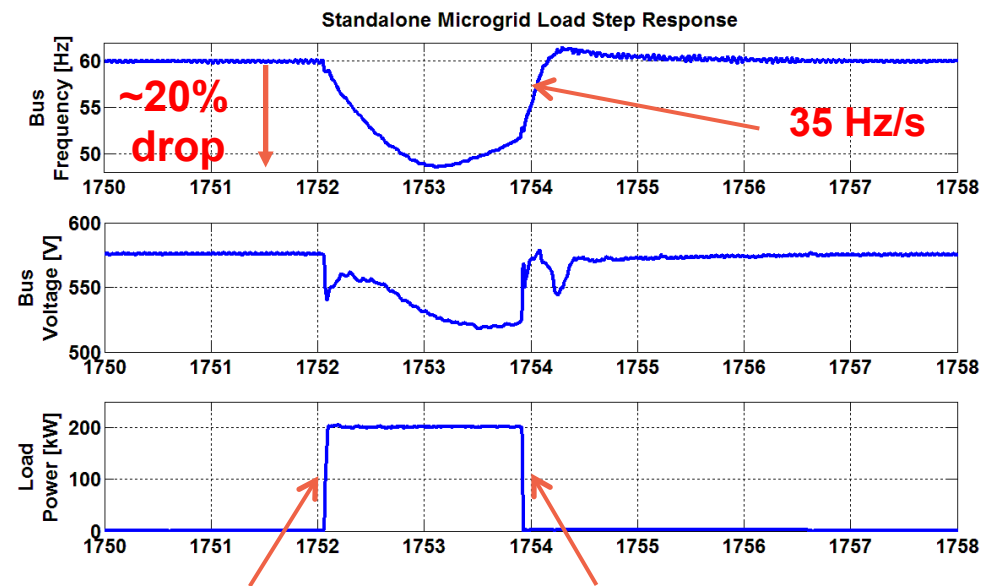
Wind Power variability



2.2 MW in 9 seconds

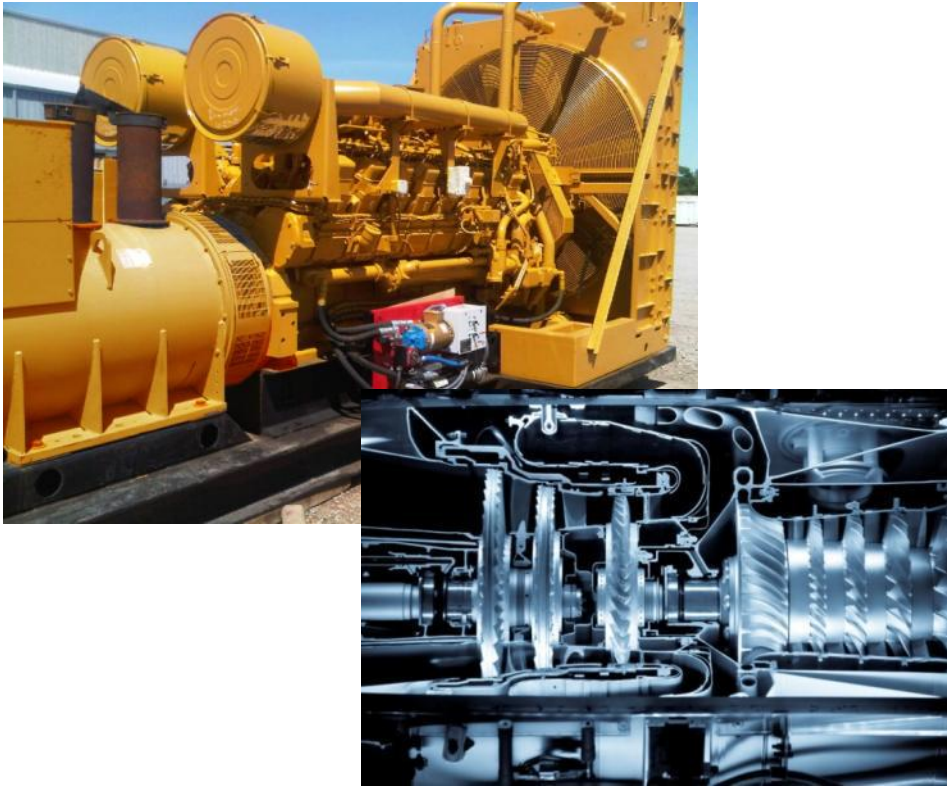


Wind Power Drop=Genset Load Pick-up an Extreme Example



Measured 67% step load increase and decrease

Thermal Power Plant Operating Constraints



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Grid services: Start up time from 0-100%

<u>Diesel engines</u>	<u>1 - 5 min</u>
Gas engines	4 -10 min
Aeroderivative GT	5- 10 min
Industrial GT	10 - 20 min
GT Combined Cycle (CTCC)	100-120 min
Steam turbine plants	600-720 min

With high
pre-
heating

Maximum step change in 5 s

Diesel engines	10 – 30 %
Gas engines	10 – 20 %
Industrial GT	5 - 10 %
GT Combined Cycle (GTCC)	10 - 20 %
Steam turbine plants	2 - 3 %
Nuclear plant	0 %

Source: MAN

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Energy Storage and Advanced Grid Controls Applications

- Reduction of spinning reserve
- Coordination of thermal plant load pick-up capability with renewable power change ramp rate
- Management of excess renewable power (no spills)

+ A Sub-Arctic Renewable Isolated Microgrid For Remote Mine

Glencore Raglan Mine

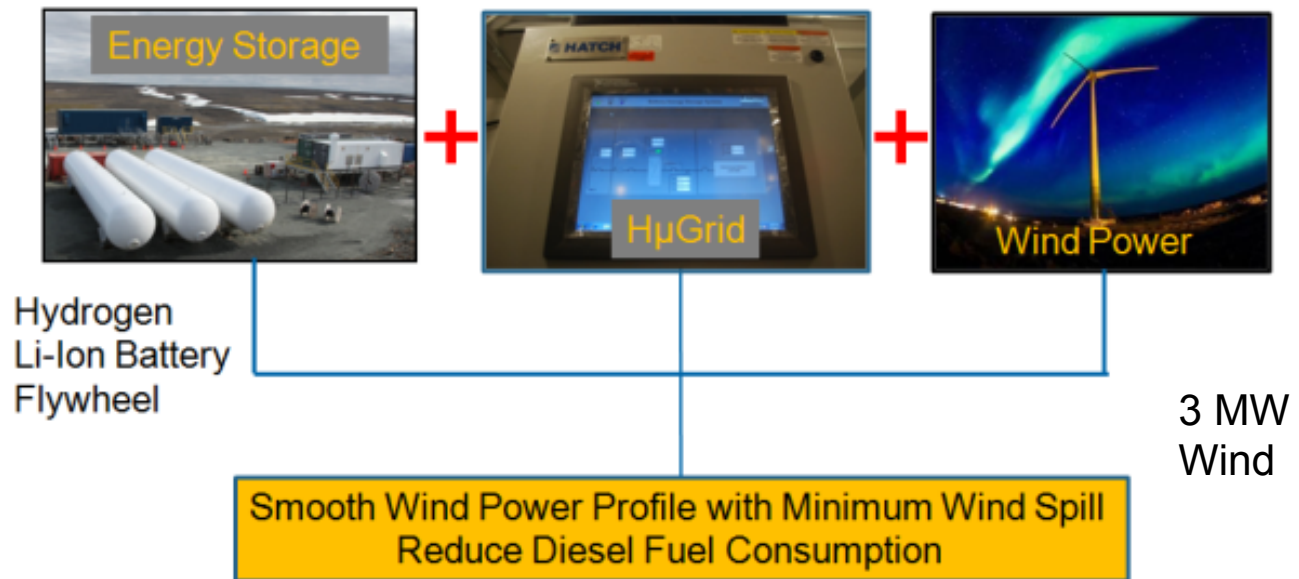
- Located ~2000 km North of Toronto
- Accessible only by sea or air
- Several mines spread of a 70 km area with legacy distributed diesel generation
- Good wind resource



Raglan Wind-Storage Pilot Project + Overview



RAGLAN MINE
A GLENCORE COMPANY



Wind Turbine Photo Courtesy of Justin Bulota ([Tuglio Energy](#))

+ Energy Storage Systems

Hydrogen storage tanks

Flywheel and electrical substation

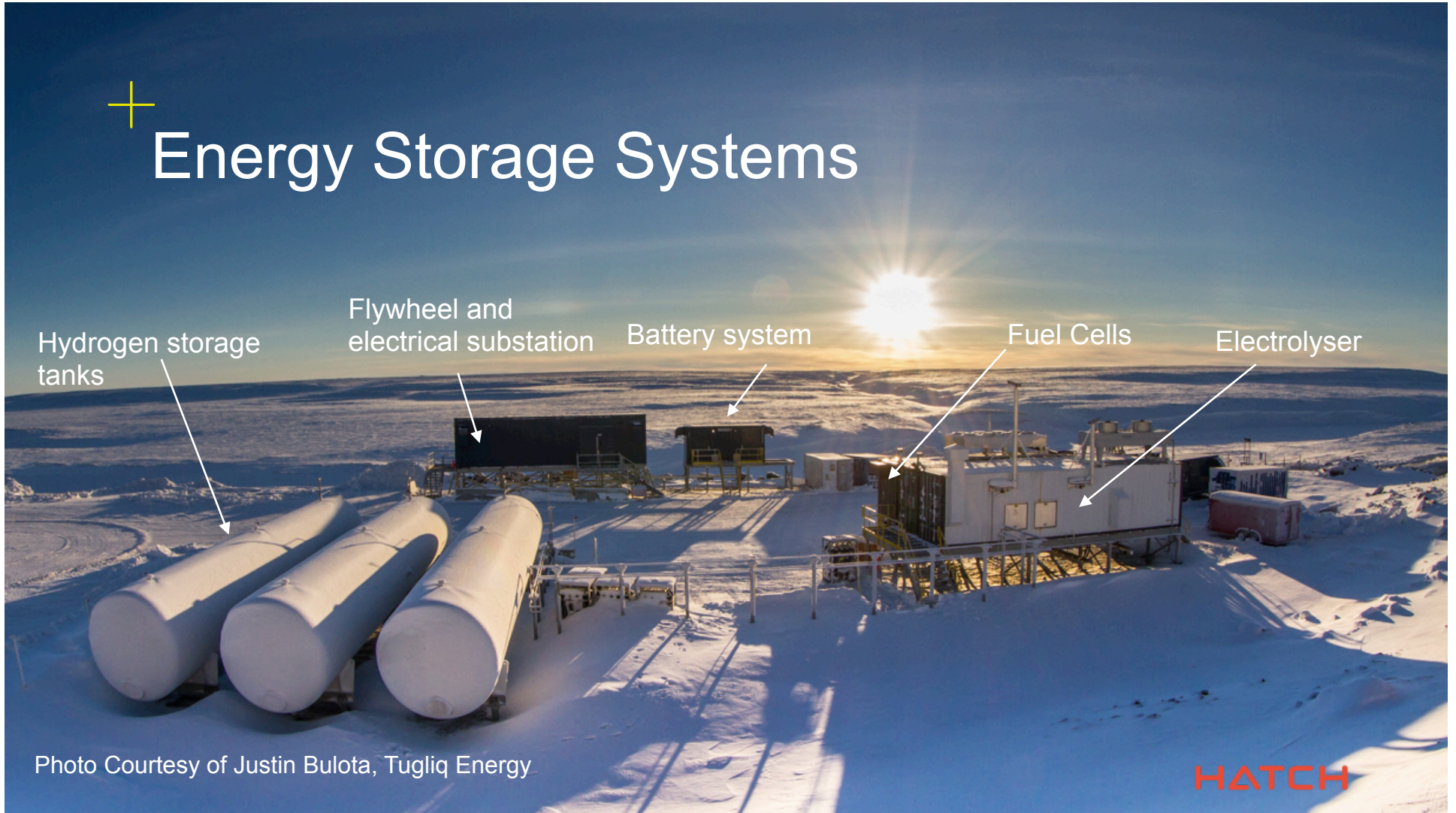
Battery system

Fuel Cells

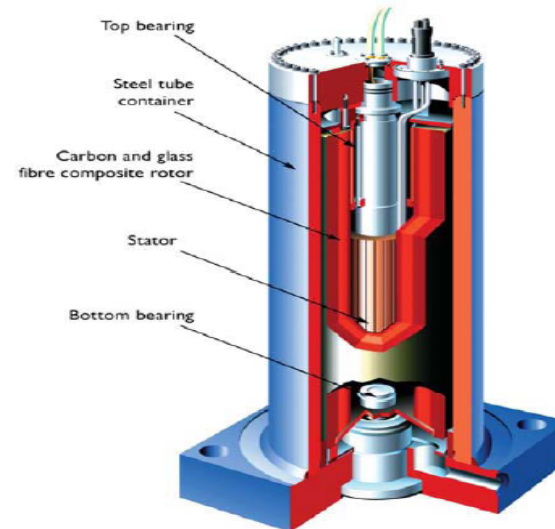
Electrolyser

Photo Courtesy of Justin Bulota, Tugliq Energy

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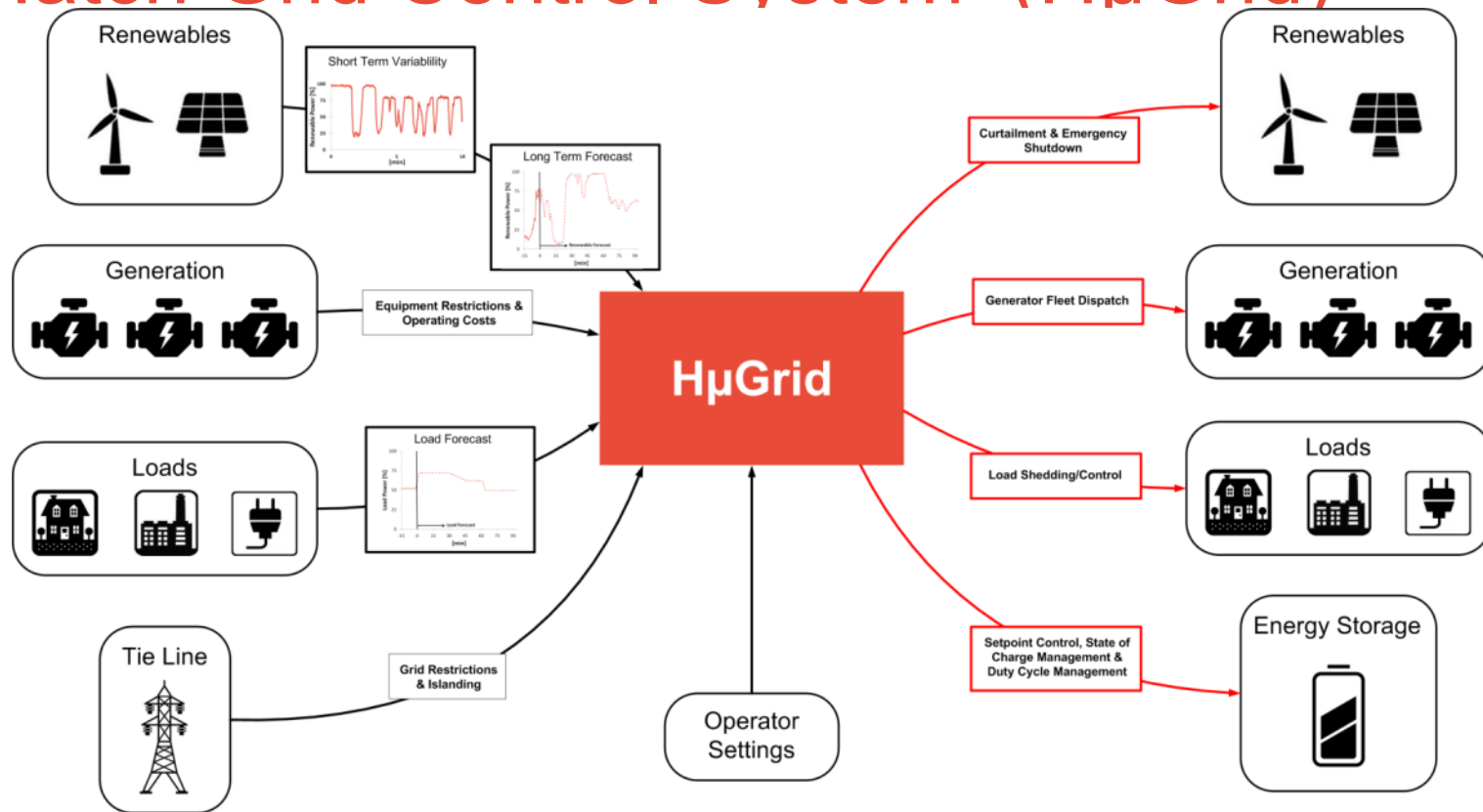


High-Speed Composite Flywheel

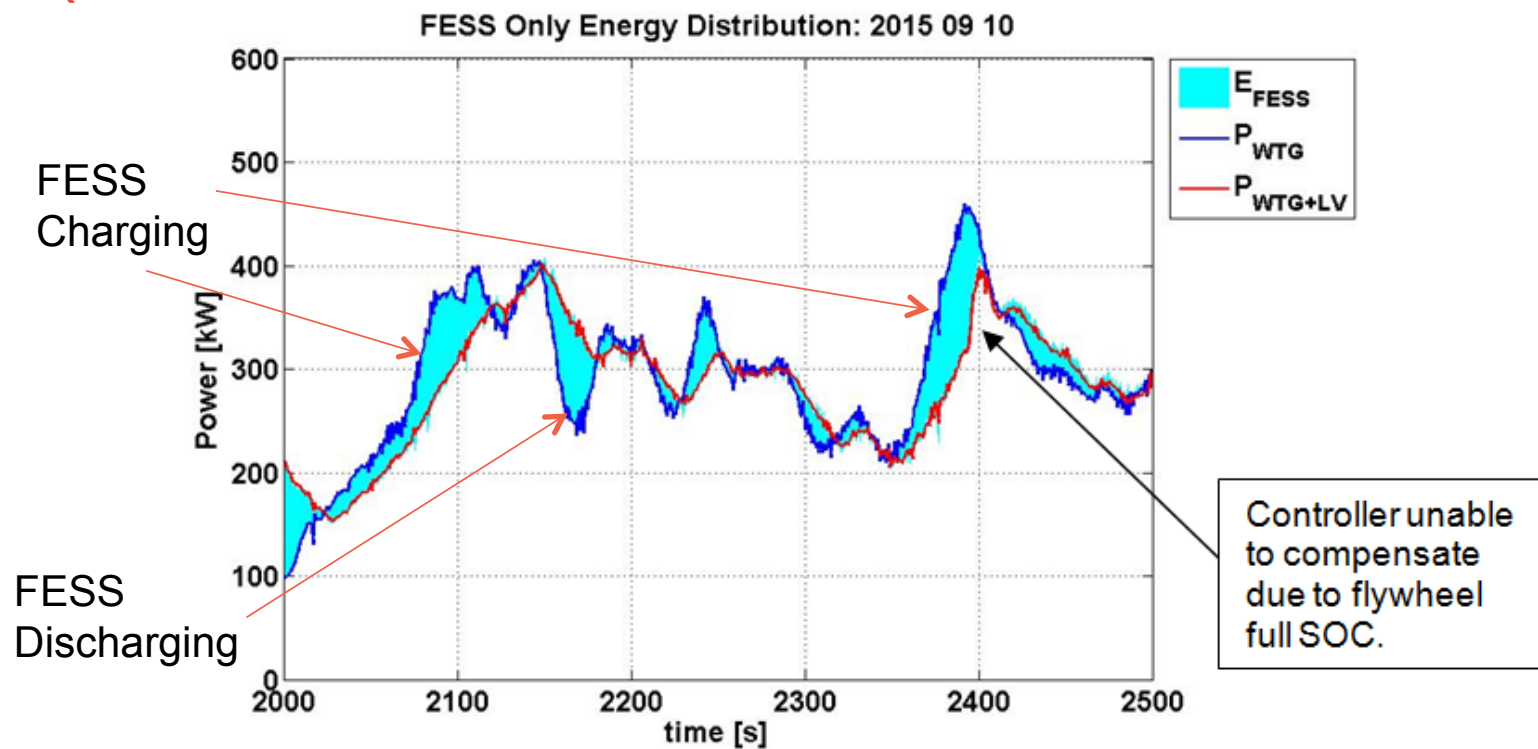


- 200 kW peak, 1.5 kWh storage
- High round trip efficiency (>96%)
- <5ms response time

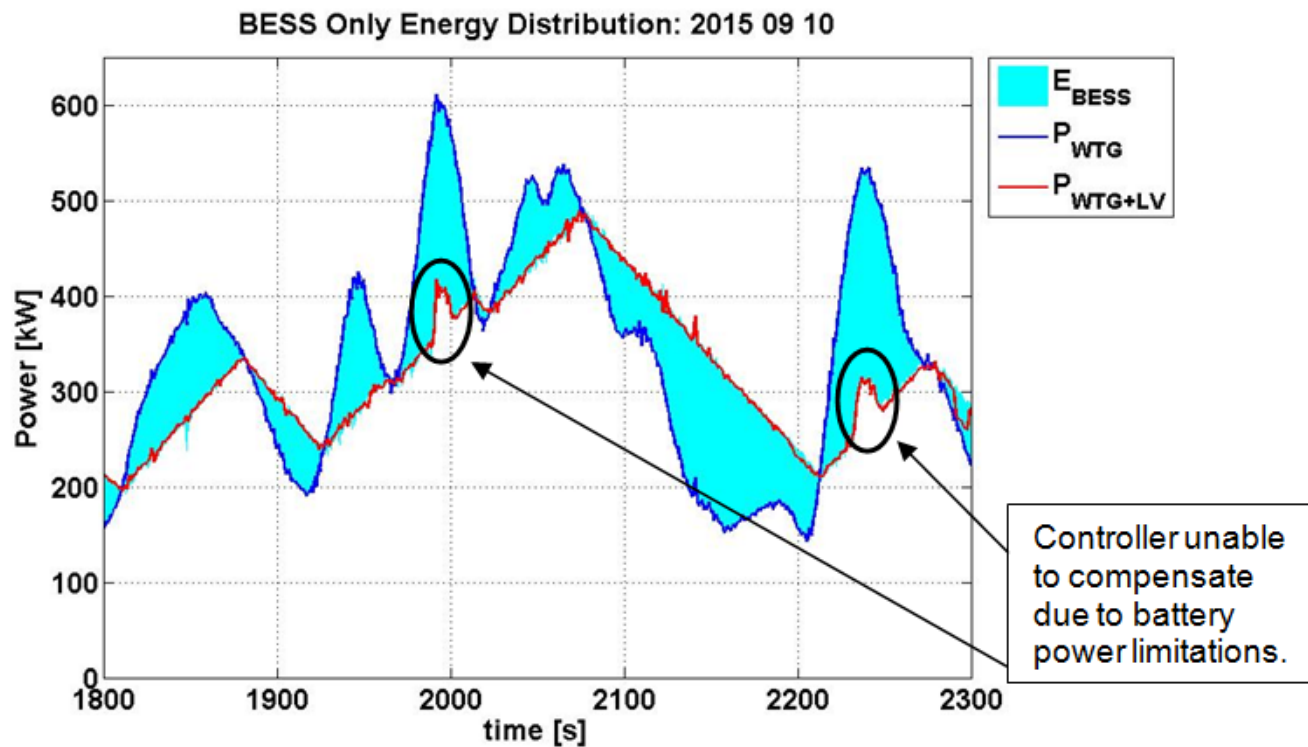
Hatch Grid Control System (HμGrid)



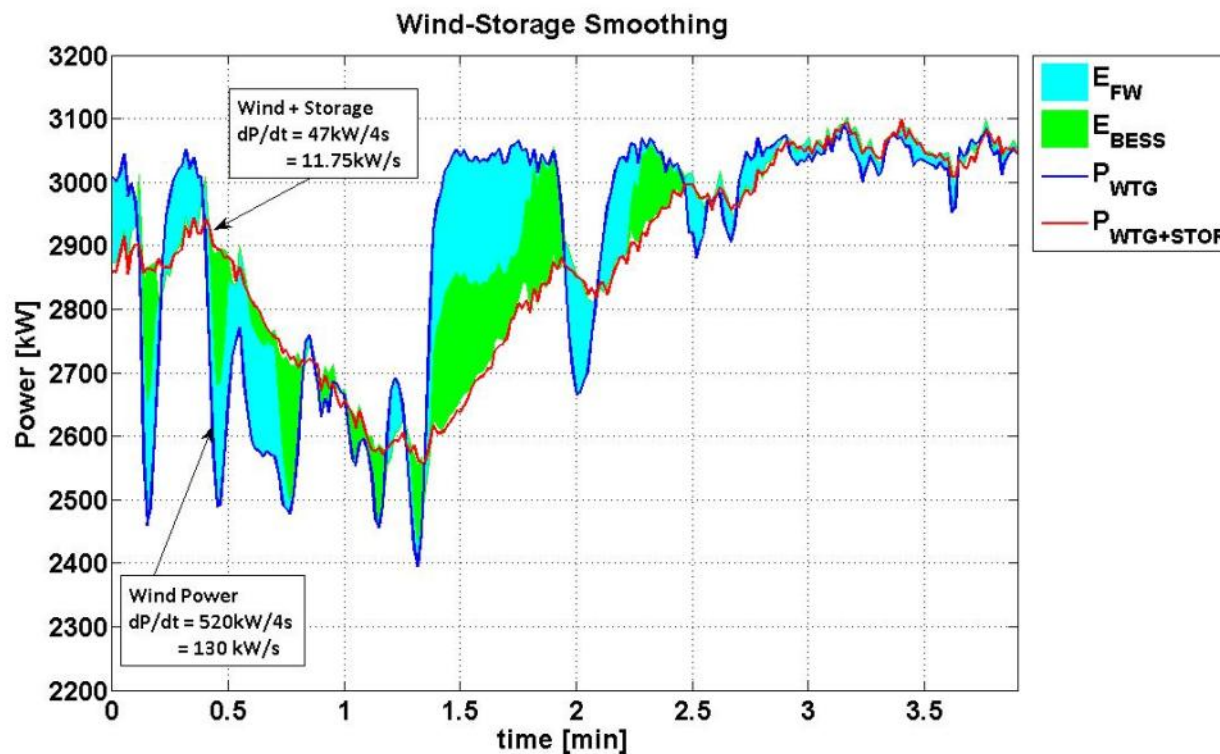
Wind Power Ramp Control Using Flywheel (FESS)



Wind Power Ramp Rate Control Using Battery (BESS)



Wind Power Ramp Rate Control using Both FESS/BESS



Project Results

- Availability in 2016: 99.4%
- Wind power maximum monthly Capacity factor: 51.76%
- Clean Energy production: 14.75 GWh
- Diesel Displaced: 3.78 million litres
- GHG reduction: 10,530 tons

Recap

- A case study of implementation of energy storage/ and advanced grid controls has been presented in the context of a remote islanded grid, with challenging load and renewable power profile.
- Energy storage and advanced grid controls allow increasing the penetration of renewable power in an island grid by:
 - Preserving system stability by operating within the thermal plant load pick-up capabilities
 - Management of excess renewable power
 - Reduction of spinning reserve

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Thank you.

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